



MG-300A Barra caliente – Monitorización de procesos de primera clase (anteriormente conocido como MG3)

El nuevo sistema de monitorización de barra caliente de primera clase combina los conocimientos especializados sobre barras calientes de MIYACHI EAPRO con la experiencia técnica de MIYACHI PECO en una unidad. La barra caliente MG-300A mide la fuerza, la temperatura, el tiempo y el desplazamiento, y permite un control continuo durante todo el ciclo del proceso. Este sistema compacto y flexible presenta conexiones de barra caliente de alta calidad y una gran productividad, y todo ello en una construcción de marco fácil de ajustar.

Key Features MG-300A Premium Hot Bar Monitoring System

- > Premium Hot Bar Monitor designed to control Hot Bar Bonding processes reliably, efficiently and conveniently
- > Dual channel capability offers simultaneous monitoring
- > Configurable graphic user interface with 4 display quadrants, graphic and numeric indicators as well as intuitive online help gives maximum transparency for all relevant parameters
- > Full on-screen SPC capability generates real time monitoring
- > Up to 99 available schedules provides max. control with password protection
- > Modern interface infrastructure with RS232 or Ethernet TCP/IP
- > Bond interrupt functions enable the operator to steer the bond process
- > Convenient and safe data storage and data transfer with USB port

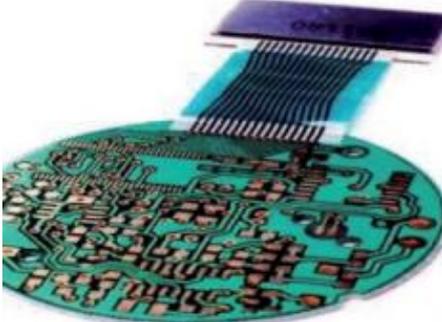
Specifications MG-300A Barra caliente – Monitorización de procesos de primera clase (anteriormente conocido como MG3)

.	Hot Bar-W2
Thermode cycle	K and J
Configuración	Thermode cycle K and J parallel with external BCD program selection, turn pressure knob for menu selection and parameter input, analog inputs force & pressure, optional: 2 displacement measuring sensors digital with 1 μ m resolution
Funciones de medición	Temperature and time pre-warning and limit values, envelope waveform function, counter, statistic process control (detected values unreadable as limit values),
Opciones	Displacement, advanced settings, parts detection, speed, pressure and force, 2 sensors
Voltaje de alimentación	90 – 260 V AC
Frecuencia principal	50 - 60 Hz
Calificación conectada	60 W
Fusión	Internal 2 A delayed
Cable de conexión	3 x 0,75 mm ² , 2 m long
Clase de protección	IP30
Pantalla gráfica	120 x 90 mm
Escaneo gráfico	10 points/ms
Storage	USB Port
Temp and force	25 degrees Celsius up to 600 degrees Celsius, 8 to 2500 N
Monitoring programs	99
Tiempos de medición	0 to 60 seconds
Scan-rate	100 ms per channel
Analogue input	Temperature, Force and Displacement
Entrada digital	15-p. D-SUB male connector, BCD; 5-p, D-SUB male connector
Salida digital	15-p. D-SUB male connector, BCD; 25-p, D-SUB male connector
Digital interface	Digital I/O, RS232, Ethernet TCP/IP and USB port are standard CANOpen, Profibus or Ethernet/IP are optional features
Interfaz serie RS232	Output of measuring values in ASCII compatible printer format
Temperatura ambiente	0 – 40 °C
Force measuring range	8 to 2500 N (depending on bond head)
Rango de medida de desplazamiento / precisión	0 – 12,5 mm/ +/- 2 μ m with sensor 1 μ m
Desplazamiento resolución del valor medido	According to sensor type 1 to 0.1 μ m digital
Peso aproximado.	5,4 kg
Dimensions (L x H x D)	240 x 135 x 320 mm
Certificación	CE

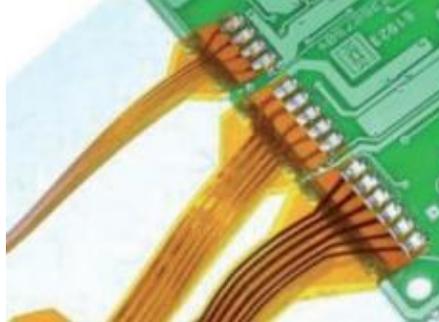


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Product applications MG-300A Barra caliente – Monitorización de procesos de primera clase (anteriormente conocido como MG3)



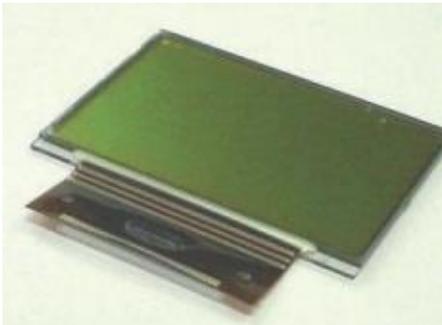
Heat-Seal Bonding



Hot Bar Reflow Soldering



Heat Staking

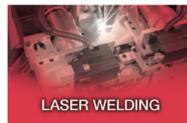
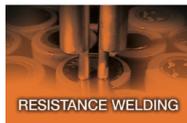


ACF Bonding

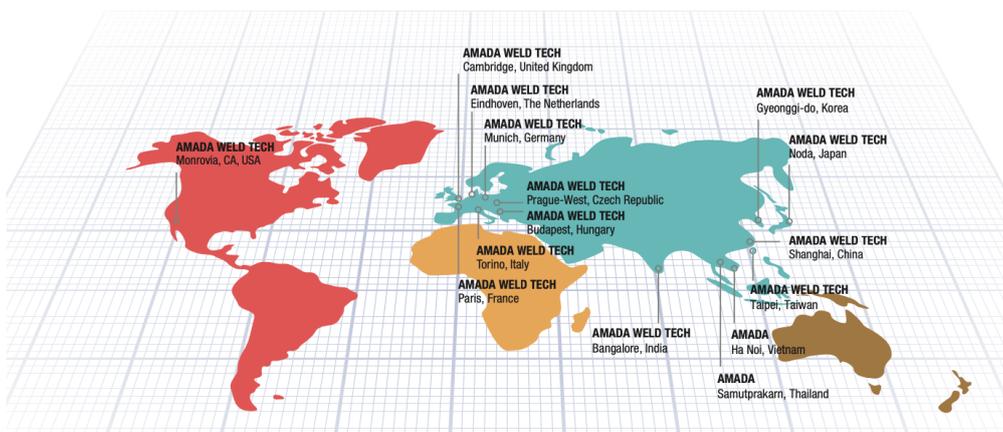
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